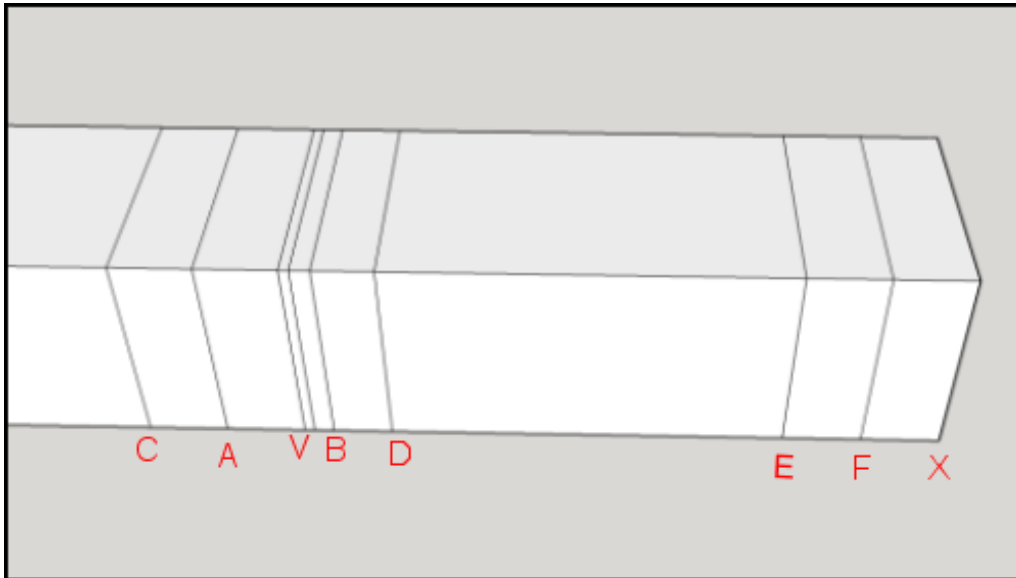


## Lathe Sequence Cone Tenon

5/8 tip, stock = 1 3/8 x 1 3/8

Layout is as below...



Step 1	start @ A → B	turn until round, D = ~ 1.25"
Step 2	@ B → D	drop to B = 1 1/8" form lip stop
Step 3	@ E → F	3/4"
Step 4	@ D	make it 1 1/16"
Step 5	taper B → D	1 1/8" taper to 1 1/16"
Step 6	taper D → E	1 1/16" taper to 3/4"
Step 7	@ V	put in v groove
Step 8	@ C → A	cove