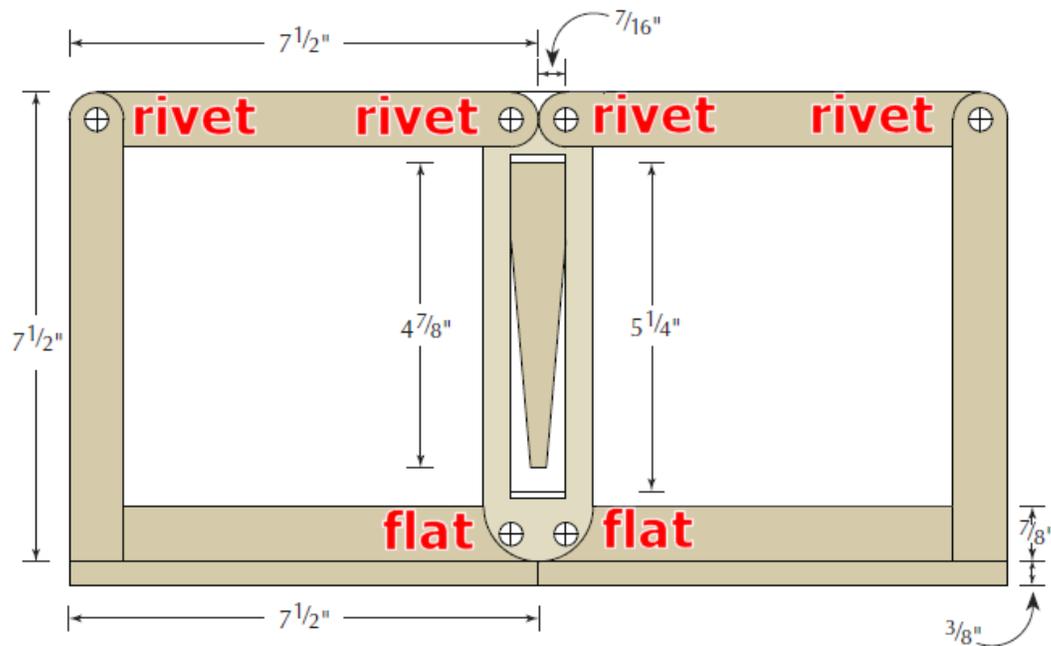
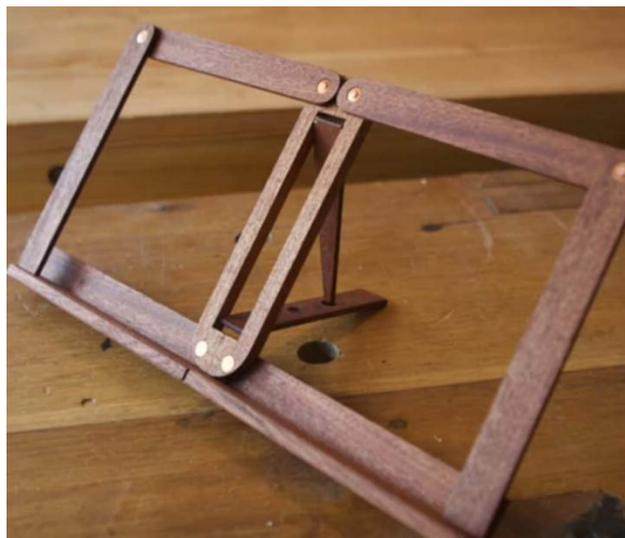


Rivet Map and Milling Instructions

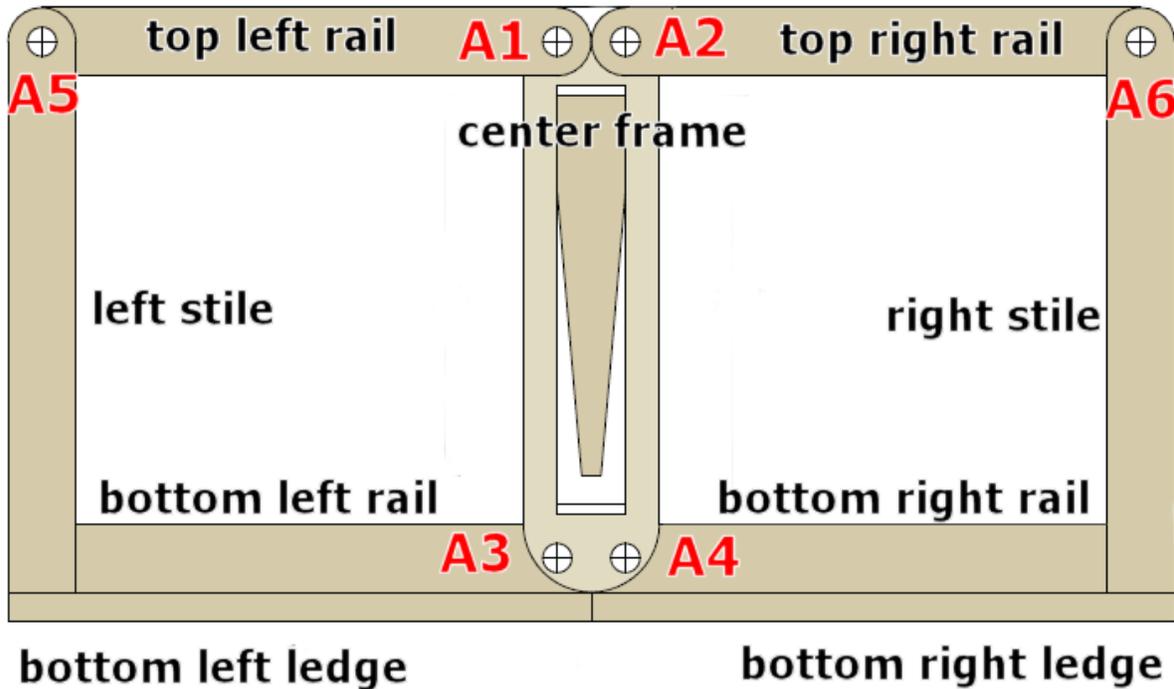
Across the top of the stand, the burr and the domed rivet shaft show toward the user (marked **rivet**).



At the bottom of the stand, the flat end of the rivet shaft (marked **flat**) shows toward the user...



There are six rivet joints...the view below is the show face...



A1	central assembly top left to the right end of the top left rail	center frame counterbore on rear	top left rail, right end counterbore on the show side
A2	central assembly top right to the left end of the top right rail	center frame counterbore on rear	top right rail, left end counterbore on the show side
A3	central assembly bottom left to the right end of the bottom left rail	center frame counterbore on front show side	bottom left rail, right end post hole only
A4	central assembly top right to the left end of the top right rail	center frame counterbore on front show side	bottom right rail, left end post hole only
A5	left stile to left top rail	left stile counterbore on top show side	left top rail, left end post hole only
A6	right stile to right top rail	right stile counterbore on top show side	right top rail, right end post hole only

Milling descriptors by piece

center frame	top end, counterbore x2 on the rear face	bottom end, counterbore x2 on the show face
center frame top and middle assembly tongue	top gets a 3/32 drilled hole through on both stiles into the middle assembly tongue at an acceptable distance from center frame top rail, this is for a 6d nail hole	
center frame bottom and middle assembly foot	bottom gets a 3/32 drilled hole through on both stiles into the middle assembly foot at an acceptable distance from center frame top rail, this is for a 6d nail hole	
top left rail	left end post hole only	right end counterbore on the show side
top right rail	right end post hole only	left end counterbore on the show side
left stile	top end counterbore on the show side	bottom end = null
right stile	top end counterbore on the show side	bottom end = null
bottom left rail	right end show post hole only	left end = null
bottom right rail	left end show post hole only	right end = null
left ledge	null	null
right ledge	null	null
center assembly foot	3/8 inch bore with a Forstner at two locations based on test tilt of the stand	